

Mounting instruction

AIRCELL® 7, ECOFLEX® 7 N-Angle-Connector / Art. Nr.: 7399-A

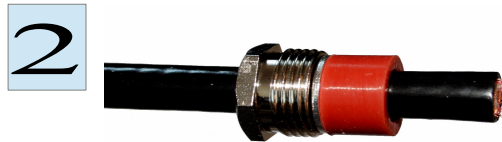


Required tools :

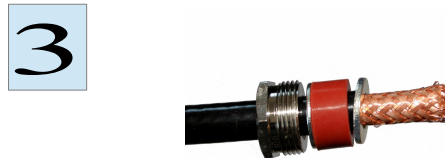
- 1 x cutter knife
- 1 x Scissors
- 1 x soldering station
- 1 x open-ended spanner 12 mm
- 1 x open-ended spanner 13 mm
- 1 x screwdriver



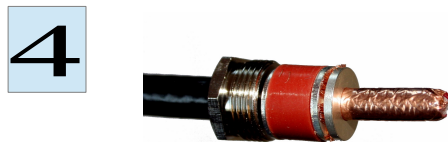
1 Cut off cable tail right-angled.



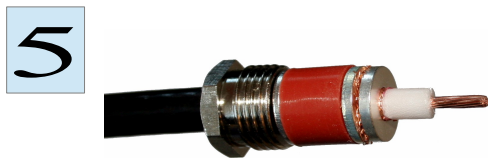
2 Move the nut, clamping ring and rubber washer over the cable tail.



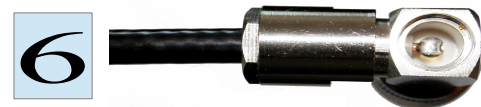
3 Remove 13 mm of the outer jacket with a knife. Then slide the spacer ring onto the copper mesh.



4 Bend up the copper mesh at a right angle. Insert the contact sleeve between the copper foil and the braid as far as it will go. Cut off the protruding braid. Push the rubber seal forward up to the contact sleeve.



5 Use a knife to remove the copper foil and 6mm of the dielectric.



6 Push the prepared cable end into the connector housing as far as it will go. Tighten the clamping nut hand-tight with two open-end wrenches 12 mm and 13 mm. A small gap should still be visible between the nut and the plug housing. The inner conductor is then soldered to the center contact.



7 Screw the closure cap firmly