

Mounting instruction

Ecoflex® 10 Plus Heatex / SeaTex 10 N- Connector / Art. No.: 7368



Required tools :

- 1 x open-ended spanner 17 mm
- 1 x open-ended spanner 18 mm
- 1 x Cutter knife
- 1 x scissors
- 1 x Solder Station
- 1 x heat gun



Cut off cable tail right-angled.



Move the nut, clamping ring and rubber washer over the cable tail.



Remove 6 mm of the outer sheath with a knife.



Bend copper braid upwards right-angled. Heat the cable with the hot air gun. (abt. 150°C) Insert contact sleeve between copper foil and braid until stop. Cut off protruding braid. Move the rubber seal to the front, up to the contact sleeve.



Remove the copper foil and the dielectric with a knife.



Stick inner pin onto the inner conductor and solder carefully. Put on the Teflon-Isolator.



The prepared cable tail has to be inserted into the housing until stop. Tighten the clamping nut finger tight with two open-ended spanners 17/18 mm. A small split should remain visible between clamping nut and connector housing.