

# Mounting instruction

## Ecoflex® 15, Ecoflex® 15 Plus

7-16DIN-socket, solderless / Art. No.: 7349



### Required tools :

- 1 x open-ended spanner 19 mm
- 1 x open-ended spanner 24 mm
- 1 x Cutter knife
- 1 x scissors
- 1 x metal saw
- 1 x small file



Cut off cable tail right-angled with a small metal saw. The inner conductor has to be kept absolutely round.



Move the nut, clamping ring and rubber washer over the cable tail.



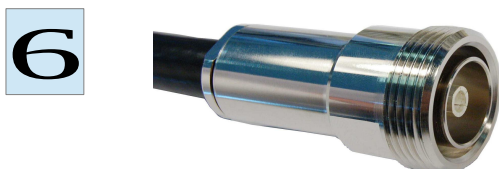
Remove 7 mm of the outer sheath with a knife.



Bend copper braid upwards right-angled. Insert contact sleeve between copper foil and braid until stop. Cut off protruding braid. Move the rubber seal to the front, up to the contact sleeve.



Remove the copper foil and the dielectric with a knife. The inner conductor must stay absolutely round. Remove burr from sharp edges.



The prepared cable tail has to be inserted carefully into the housing until stop. Tighten the clamping nut finger tight with the open-ended spanners. A small split should remain visible between clamping nut and connector housing.