




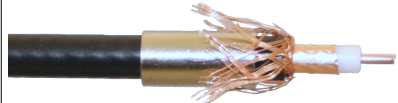



Mounting instruction



Aircell[®] 5

FME plug crimp / Item no.: 7807

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<p>Required tools:</p> <ul style="list-style-type: none">1 x cutter knife1 x scissors1 x crimping tool1 x crimp insert HEX .213" (5,41 mm)1 x soldering station + solder	<p>1 </p> <p>Cut the cable end at a right angle. Slide the crimp sleeve over the cable end. Remove 13 mm of the outer jacket with the knife.</p>
<p>2 </p> <p>Bend the copper braid up at a right angle.</p>	<p>3 </p> <p>Score and remove 5 mm of the copper foil.</p>
<p>4 </p> <p>Remove 3 mm of the foamed dielectric.</p>	<p>5 </p> <p>Attach the inner pin to the conductor and solder it.</p>
<p>6 </p> <p>Insert the prepared cable end into the connector housing as far as it will go. Caution: the copper foil must fit tightly against the insulator so that the cable end can be inserted into the connector housing. Cut off the copper braid with a side cutter and push the crimp sleeve forward.</p>	<p>7 </p> <p>Crimp the crimp sleeve with the crimping pliers. This clamps the copper braid between the connector housing and the crimp sleeve.</p>