Mounting instruction

Aircom® 15
4.3-10 socket solderless / Item no.: 7411
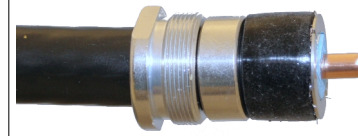
Required tools:	
2 x	open-ended spanner 19 mm
1 x	cutter knife
1 x	scissors
1 x	metal saw
1 x	small file

1 Cut off cable tail right-angled with a small metal saw. The inner conductor must remain absolutely round.
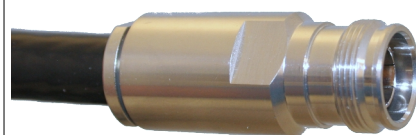
2 Move the nut, clamping ring and rubber seal over the cable tail.

3 Remove 9 mm of the outer jacket with the cutter knife.

4 Bend copper braid upwards right-angled. Insert contact sleeve between copper foil and braid until stop. Cut off protruding braid. Move the rubber seal to the front, up to the contact sleeve.

5 Remove the copper foil and the dielectric with a knife. The inner conductor must stay absolutely round. Remove burr with the small file from sharp edges.

6 Then carefully attach the inner pin to the inner conductor. Push the cable end prepared in this way into the connector housing as far as it will go.

7 Tighten the clamping nut hand-tight with two 19 mm open-ended wrenches. A gap of 1 to 1,5 mm must still be visible between the nut and the connector housing!