Mounting instruction

Ecoflex® 10, Aircom® Premium

TNC plug RP / Item no.: 7384

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Required tools:	
1 x	cutter knife
1 x	scissors
1 x	open-ended spanner 17 mm
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1 x	soldering station + solder

1

Cut off cable tail right-angled. Move the nut, clamping ring and rubber washer over the cable tail.

2

Remove 6 mm of the outer jacket with a cutter knife.

3

Bend copper braid upwards right-angled. Insert contact sleeve between copper foil and braid until stop. Cut off protruding braid. Move the rubber seal to the front, up to the contact sleeve.

4

Remove the copper foil and the foamed dielectric flat from the contact sleeve using the cutter knife.

5

Attach the inner pin and carefully solder it through the small hole. Hint:
Pin 1: 2,8 mm Ø Aircom Premium
Pin 2: 3,0 mm Ø Ecoflex 10.

6

Slide the insulator onto the pin until it stops. The prepared cable tail has to be inserted into the housing until stop.

7

Tighten the clamping nut finger tight with two open-ended spanners 17/18 mm. A gap of 1 to 1,5 mm must still be visible between the nut and the connector housing!

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