Mounting instruction

Ecoflex[®] 10, Aircom[®] Premium

N plug solderless / Item no.: 7373



Required tools:	
1 x	open-ended spanner 17 mm
1 x	open-ended spanner 18 mm
1 x	cutter knife
1 x	scissors

1

Cut off cable tail right-angled. The inner conductor must remain absolutely round.

2

Move the nut, clamping ring and rubber washer over the cable tail. 3

Remove 6 mm of the outer sheath with a cutter knife.

4



Bend copper braid upwards right-angled. Insert contact sleeve between copper foil and braid until stop. Cut off protruding braid. Move the rubber seal to the front, up to the contact sleeve.



Use the cutter knife to remove the copper foil and dielectric.

6



Insert the inner pin onto the inner conductor. Hint: Pin 1 \emptyset 2,85 mm Aircom Premium, Pin 2 \emptyset 3,0 mm Ecoflex 10. Then attach the Teflon insulator if necessary. The prepared cable tail has to be inserted into the housing until stop.



Tighten the clamping nut finger tight with two openended spanners 17/18 mm. A split of 1 to 1,5 mm must still be visible between the nut and the connector housing!