

Mounting instruction



Ecoflex[®] 10, Ecoflex[®] 10 HTX, Aircom[®] Premium

N socket / Item no.: 7364

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Required tools:	
1 x	open-ended spanner 17 mm
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1 x	cutter knife
1 x	scissors
1 x	soldering station
1 x	solder
1 x	screwdriver
1	
Cut off cable tail right-angled with a small metal saw. The inner conductor must remain absolutely round.	
2	
Move the nut, clamping ring and rubber washer over the cable tail.	
3	
Remove 6 mm of the outer sheath with a cutter knife.	
4	
Bend copper braid upwards right-angled. Insert contact sleeve between copper foil and braid until stop. Cut off protruding braid. Move the rubber seal to the front, up to the contact sleeve.	
5	
Mark out and remove the copper foil with a cutter knife.	
6	
Attach inner pin to the inner conductor and solder carefully. Hint: Pin 1 Ø 2,8 mm Aircom Premium, Pin 2 Ø 3,0 mm Ecoflex 10. The prepared cable tail has to be inserted into the housing until stop.	
7	
Tighten the clamping nut finger tight with two open-ended spanners 17/18 mm. A gap of 1 to 1,5 mm must still be visible between the nut and the connector housing!	