Mounting instruction

Ecoflex[®] 10, Aircom[®] Premium

SMA plug / Item no.: 7362



Required tools:	
2 x	open-ended spanner 16 mm
1 x	cutter knife
1 x	scissors
1 x	soldering station
1 x	solder

Cut off cable tail right-angled. The inner conductor must remain absolutely round.

2



Move the nut, clamping ring and rubber washer over the cable tail. 3



Remove 4,5 mm of the outer sheath with a cutter knife.

4



Bend copper braid upwards right-angled. Insert contact sleeve between copper foil and braid until stop. Cut off protruding braid. Move the rubber seal to the front, up to the contact sleeve.

5



Mark out and remove the copper foil with a knife.

6



Attach inner pin to the inner conductor and solder carefully. Hint: Pin 1 Ø 2,8 mm Aircom Premium, Pin 2 Ø 3,0 mm Ecoflex 10. The prepared cable tail has to be inserted into the housing until stop.

7



Tighten the clamping nut finger tight with two openended spanners 16 mm. A gap of 1 to 1,5 mm must still be visible between the nut and the connector housing!