Mounting instruction

Ecoflex® 10 Plus Heatex®, SeaTex® 10, Aircom® Premium

N plug / Item no.: 7401

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Required tools:	
1 x	open-ended spanner 17 mm
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1 x	cutter knife
1 x	scissors
1 x	soldering station + solder

1



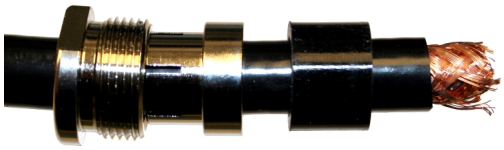
Cut off cable tail right-angled.

2



Move the nut, clamping ring and rubber washer over the cable tail.

3



Remove 6 mm of the outer jacket with a knife.

4



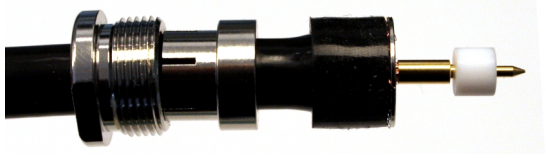
Bend copper braid upwards right-angled. Insert contact sleeve between copper foil and braid until stop. Cut off protruding braid. Move the rubber seal to the front, up to the contact sleeve.

5



Mark out and remove the copper foil and the dielectric with a cutter knife.

6



Attach inner pin to the inner conductor and solder carefully. If the Teflon insulator is loose, then attach it to the pin. Hint: Pin 1 Ø 2,8 mm Aircom Premium, Pin 2 Ø 3,0 mm Ecoflex 10. Move the clamping ring against the rubber washer. The prepared cable tail has to be inserted into the housing until stop.

7



Tighten the clamping nut finger tight with two open-ended spanners 17/18 mm. A gap of 1 to 1,5 mm must still be visible between the nut and the connector housing!

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