

Mounting instruction



AIRCELL® 5

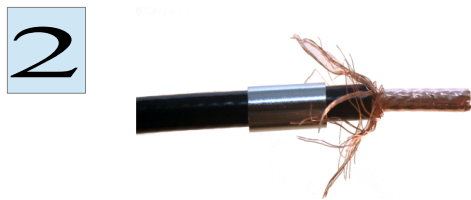
N-Angle Plug, crimp/solder / Art. No.: 7725

Required tools:

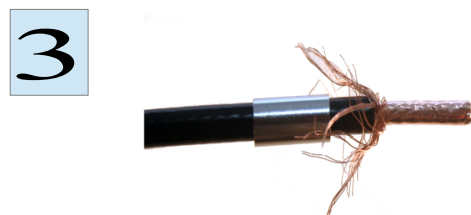
- 1 x Cutter knife
- 1 x scissors
- 1 x soldering iron/ station
- 1 x screwdriver
- 1 x Crimping pliers, crimping insert size .213



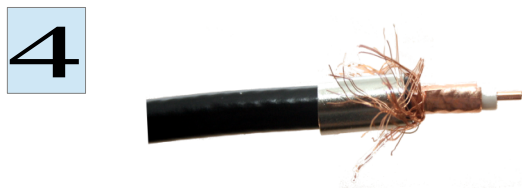
1 Cut off cable tail right-angled. Move the crimp-cover and the cable sleeve over the cable head



2 Remove 16mm of the outer sheath with the cutter knife



3 Bend the copper mesh at a right angles. Remove 5mm of the copper foil with the cutter.



4 Remove 3mm of the foamed dielectric with the cutter.



5 Insert the so prepared cable end into the connector housing as far as it will go and solder the inner conductor to the center contact. Cut the copper braid with scissors and push the crimp sleeve forward.



6 Crimp the crimp jacket with a crimp tool; herewith the copper braid will be trapped between the crimp jacket and the connector housing. Screw the cap firmly.