

Mounting instruction

Ecoflex® 10 / Ecoflex® 10 Plus

N-socket, crimp/solder / Art. No. 7370



Required tools :

- 1 x cutter knife
- 1 x Scissors
- 1 x crimping tool
- 1 x crimp insert HEX .429 (10,9 mm)
- 1 x crimp insert HEX .127 (3,25 mm)
- 1 x or soldering station
- 1 x heat gun



1 Cut off cable tail right-angled. Move the crimp-cover and the cable sleeve over the cable head.



2 Remove 18mm of the outer sheath with a knife.



3 High bend the copper mesh at right angles. Remove 6mm of the copper foil and 4mm of the foamed dielectric with a knife.



4 Put the inner pin onto the conductor and solder it through the hole.



5 Insert the so prepared cable end into the connector housing as far as it will go (Click). High bend the copper mesh at right angles a cut it with a side cutter. Slide the sleeve up to the stop.



6 Crimp the crimp jacket with a crimp tool; herewith the copper braid will be trapped between the crimp jacket and the connector housing.



7 Slide the cable sleeve forward until the kick-off and heat with a hair dryer to let it shrink.