

# Mounting instruction

**Ecoflex® 15 Plus Heatex / SeaTex® 15**  
7-16DIN-Socket, solderless / Art. No.: 7354



## Required tools :

- 1 x open-ended spanner 19 mm
- 1 x open-ended spanner 24 mm
- 1 x Cutter knife
- 1 x scissors
- 1 x metal saw
- 1 x heat gun



Cut off cable tail right-angled with a small metal saw. The inner conductor has to be kept absolutely round.



Move the nut, clamping ring and rubber washer over the cable tail.



Remove 7 mm of the outer sheath with a knife.



Bend copper braid upwards right-angled. Heat the cable with the hot air gun. (abt. 150°C) Insert contact sleeve between copper foil and braid until stop. Cut off protruding braid. Move the rubber seal to the front, up to the contact sleeve.



Remove the copper foil and the dielectric with a knife. The inner conductor must stay absolutely round. Remove burr from sharp edges.



The prepared cable tail has to be carefully inserted into the housing until stop. The inner conductor has to clamp firmly in the inner pin of the connector. The prepared cable tail has to be inserted into the housing until stop.



Tighten the clamping nut finger tight with two open-ended spanners 19 mm. A small split should remain visible between clamping nut and connector housing.